



INFORMATION FOR INTERESTED DECORATORS AND/OR SUPPLIERS

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HOW TO GET A LICENCE

INFORMATION FOR INTERESTED DECORATORS AND/OR SUPPLIERS

QUALIDECO is an international label for special finishing that can be applied to coated aluminium. This information sheet is designed to provide an overview for companies interested on how to obtain QUALIDECO certification of the decorations, film or powders they produce.

More details about the QUALIDECO organisation can be found on its website at www.qualideco.eu.

- A company interested in obtaining a licence must submit a written request ([QCF](#)) to the national association, or to QUALIDECO in countries without a national association, identifying the technology used in its production and the material used for decoration.
- The national association or QUALIDECO may request more details about and/or organise a visit to the plant (to be paid by the applicant) and will also indicate which laboratory is in charge of the laboratory tests and inspections.

DECORATORS

The following conditions must be met for a licence to be granted:

1. The applicant must have a laboratory equipped with the minimum required apparatus (§ 4.1.2 of QUALIDECO Specifications).
2. The company that performs the coating cycle must hold the QUALICOAT quality label.
3. The powder used as the base must be QUALICOAT approved for QUALIDECO use.
4. The technology/ies must be approved by QUALIDECO.
5. An inspection of the applicant must be carried out by a testing body approved by QUALIDECO.
6. Laboratory tests must be carried out on the final product by a QUALIDECO laboratory.



POWDER SUPPLIERS

The following conditions must be met for a licence to be granted:

- a. The powder supplier must have a laboratory equipped with the minimum required apparatus (§ 3.2.1.2 of QUALIDECO Specifications).
- b. Basic colours to be tested are *beige* and *brown* with a specific product code.
- c. The powder supplier must submit a written application identifying the decoration system (film + powder) to be approved.
- d. A QUALIDECO laboratory prepare the samples in order to carry out the QUALIDECO prescribed tests.
- e. An inspection of the powder supplier's facility must be carried out by a testing body approved by QUALIDECO.

FILM SUPPLIERS

The following conditions must be met for a licence to be granted:

- f. The film supplier must have a laboratory equipped with the minimum apparatus (§ 3.1.1.2 of QUALIDECO Specifications).
- g. The film supplier must send a roll of film for the following basic decorations to a QUALIDECO laboratory, clearly identifying the decoration system (film + powder) to be approved:
 - WALNUT – OAK to be applied on a *brown* base with a specific product code
 - PINE – OAK to be applied on a *beige* base with a specific product code
- h. The film supplier shall comply with the procedure for film coding described in Appendix II-1.
- i. A QUALIDECO laboratory prepare the samples in order to carry out the QUALIDECO prescribed tests.
- l. An inspection of the film supplier's facility must be carried out by a testing body approved by QUALIDECO.

More informations are available on [QUALIDECO Specifications](#).